



Karran

MAKING A POSTFORM TEMPLATE

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STEP 1



Cut a piece of particleboard 40" x 25". As an alternative you may use MDF or plywood (3/4" to 1" in thickness). If you are making a template for a smaller sink, you may reduce the 40" length. The template should be 12" wider than the subject sink.

Mark the centerline on the long side at 20".

STEP 2



Mark the center line on the short side at 12.5".

STEP 3



Mark a line along the front edge 1" back from the edge.

STEP 4



After marking, your template should look like this.

STEP 5



Place your sink centered on the centerline of the template and aligned on the 1" line across the front of your template.

STEP 6



Trace the perimeter of the sink onto the substrate. Make sure you hold your pencil vertically. This will give your marked line an offset of about 1/8" from the outer edge of the sink.

STEP 7



Using a jigsaw, make the cutout. Cut on the line. Try to be as precise as possible.

STEP 8



This is your outer template.

STEP 9



Take the inner cutout that you have just made and measure 2-1/2" from the outer edge on all 4 sides.

STEP 10



Mark lines on all 4 sides.

STEP 11



Round off each corner to match the outer radius.

STEP 12



Using a jigsaw, make the cutout. Cut on the line.

STEP 13



You have now completed cutting both the outer and inner templates.

STEP 14



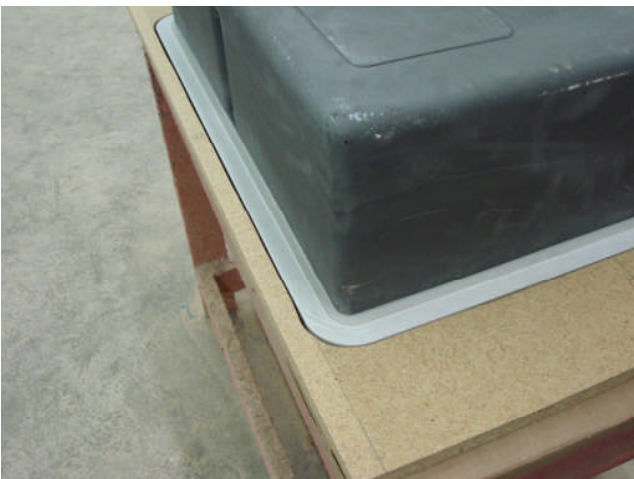
Drill small pilot holes on all 4 sides of both the outer and inner template. These will be for screws to anchor the template to the back of the postform countertop.

STEP 15



Completed template.

STEP 16



When the sink is placed into the completed template, you should have an even $1/8$ " gap between the outer template and the sink rim.

Remember when screwing the template to the postform countertop to use the appropriate length screws.